

**What is claimed is:**

1. A roll comprising a main tape cylindrically wound,  
the roll comprising a first adhesive tape having an  
adhesive layer and a print layer laminated thereon,

5        wherein said adhesive layer of said first adhesive  
tape is stuck on a surface of said main tape located in the  
vicinity of a winding terminating position thereof.

2. The roll according to claim 1, wherein a width of  
said first adhesive tape is equal to a width of said main  
10 tape.

3. The roll according to claim 1, wherein a desired  
item is printed on said print layer.

4. The roll according to claim 1, wherein a first  
hole is formed in the vicinity of said winding terminating  
15 position of said main tape, said first adhesive tape being  
stuck over said first hole, and

wherein an adhesive layer of said first adhesive tape  
is stuck, through said first hole, on the surface of said  
main tape located under said main tape at said winding  
20 terminating position.

5. The roll according to claim 1, further comprising  
a core, said main tape being wound up around said core,

wherein a second hole is formed in a winding  
initiating position of said main tape,

25        a second adhesive tape having an adhesive layer is



cutting said adhesive film together with said main film  
along its running direction.

8. The roll production apparatus according to claim  
7, wherein said adhesive film sending-out unit is a printer  
5 constituted so as to print desired information on the  
surface of said adhesive film.

9. The roll production apparatus according to claim  
8, wherein said printer is constituted so as to print said  
information on said adhesive film, followed by sending said  
10 adhesive film in a direction the same as the running  
direction of said main film.

10. The roll production apparatus according to claim  
9, wherein the apparatus is constituted so that said  
adhesive film is printed with said information, followed by  
15 being stuck on said main film running.

11. The roll production apparatus according to claim  
8, wherein said printer is disposed so as to print said  
information on said adhesive film, followed by sending said  
adhesive film in the direction approximately right angle to  
20 the running direction of said main film.

12. A process for producing a roll comprising  
cutting a wide main film along its running direction while  
running it in the direction perpendicular to its width,  
thereby producing a plurality of narrow main tapes,  
25 followed by winding each cut main tape to produce a roll,

the process comprising the steps of:

sending an adhesive film from a roll comprising the adhesive film wound;

printing a desired item on a surface of said adhesive  
5 film;

arranging said adhesive film on a surface of a portion of said main film where the portion becomes a winding terminating position of said main tape;

sticking said adhesive film on a surface of said main  
10 film;

moving said adhesive film and said main film together along their running direction; and

cutting said adhesive film together with said main film.

15 13. The process for producing a roll according to claim 12, wherein a hole is formed in said main film and said adhesive film is thereafter stuck over said hole.

14. The process for producing a roll according to claim 12, wherein said adhesive film is sent in the  
20 direction along the running direction of said main film and is stuck on a surface of said main film.

15. The process for producing a roll according to claim 12, wherein said adhesive film is sent in the direction perpendicular to the running direction of said  
25 main film and is stuck on a surface of said main film.

16. A process for producing a roll comprising cutting a wide main film along its running direction while running it in the direction perpendicular to its width, thereby producing a plurality of narrow main tapes,

5 followed by winding each cut main tape to produce a roll, the process comprising the steps of:

sending an adhesive film from a roll comprising the adhesive film wound;

10 printing a desired item on a surface of said adhesive film;

arranging said adhesive film on a surface of a portion of said main film where the portion becomes a winding initiating position of said main tape;

sticking said adhesive film on a surface of a core.

15 17. The process for producing a roll according to claim 16, wherein a hole is formed in said main film and said adhesive film is thereafter stuck over said hole.